

CONFIGURATION Details for FPEM Models

Contents

| | |
|--|----------|
| <u>REGISTER CONFIGURATION FOR HIGH-SPEED INPUT.....</u> | <u>2</u> |
| <u>FOR CHANNEL1.....</u> | <u>2</u> |
| <u>FOR HIGH SPEED COUNTER INPUTS (ALL FPEM MODELS)</u> | <u>3</u> |
| <u>FOR ANALOG INPUTS.....</u> | <u>4</u> |
| <u>FOR ANALOG OUTPUTS</u> | <u>4</u> |
| <u>FOR PWM OUTPUTS.....</u> | <u>4</u> |
| <u>NORMAL PWM MODE CONFIGURATION.....</u> | <u>4</u> |
| <u>CW / CCW MODE CONFIGURATION</u> | <u>5</u> |
| <u>PULSE / DIR MODE CONFIGURATION</u> | <u>5</u> |
| <u>FIXED PULSE MODE CONFIGURATION.....</u> | <u>5</u> |
| <u>ANALOG COUNT DETAILS.....</u> | <u>7</u> |
| <u>FPEM-0808P-A0401U</u> | <u>7</u> |
| <u>Voltage Input.....</u> | <u>7</u> |
| <u>Current Input.....</u> | <u>7</u> |
| <u>Resistance Input.....</u> | <u>8</u> |
| <u>FPEM-1210RP-A0201L.....</u> | <u>8</u> |
| <u>Voltage Input.....</u> | <u>8</u> |
| <u>Current Input.....</u> | <u>8</u> |
| <u>REVISION HISTORY</u> | <u>9</u> |

Register Configuration for High-Speed Input

For Channel1

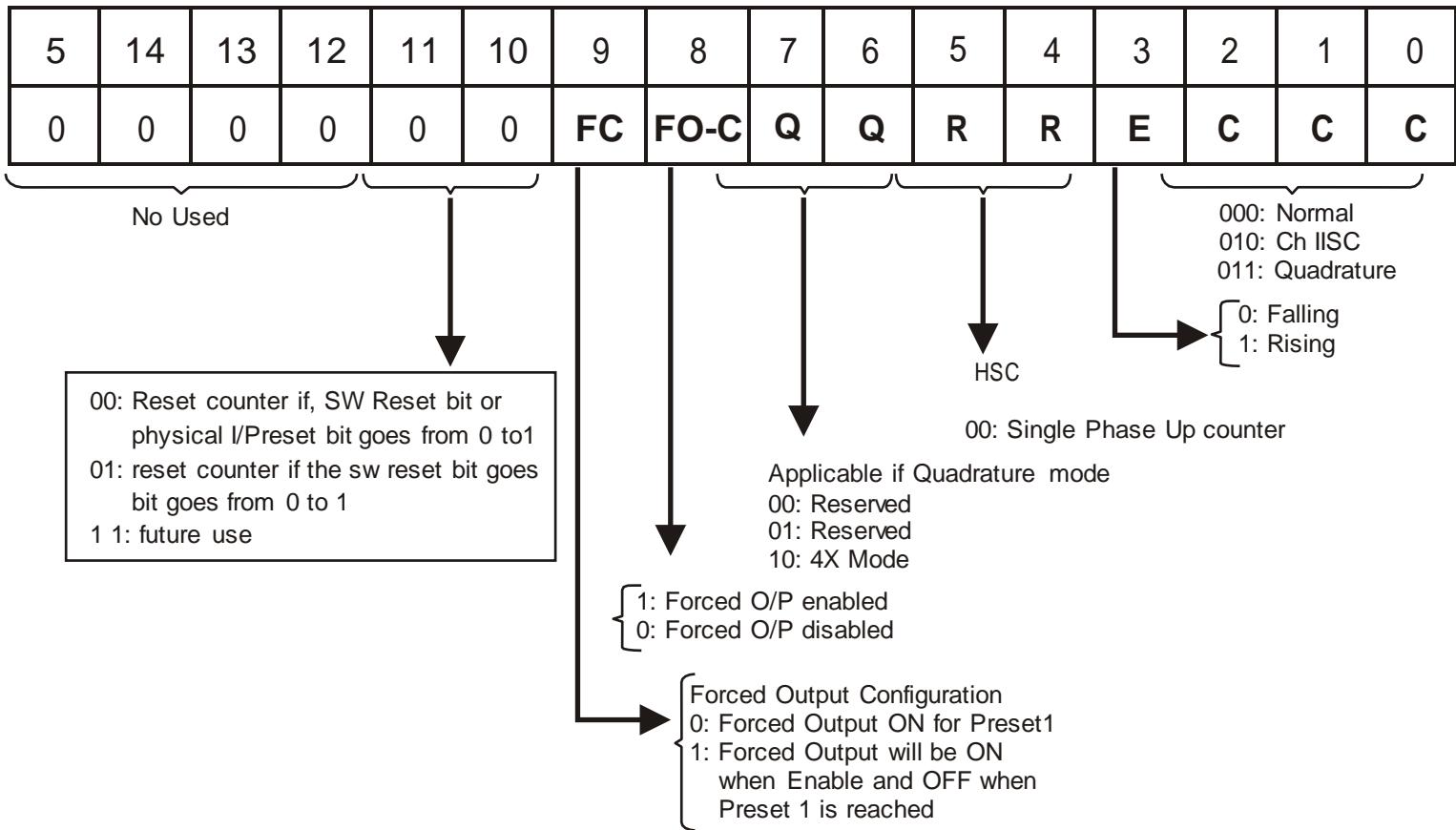
| Register Description | Register Number | Attribute | Value in Register /Range |
|-----------------------------------|-----------------|------------|--|
| | X0(CH1) | | |
| Slotxx_CH1_HSC_ConfigReg | MWxx00 | Read/Write | 2(Single Phase Counter) 387(4X Quadrature)* |
| Slotxx_CH1_HSC_Register | MWxx01 | Read Only | 4294967295 (32-bit data) |
| Slotxx_CH1_Preset_Register | MWxx03 | Read/Write | 4294967295 (32-bit data) |
| Slotxx_CH1_HSC_EnableBit | Mxx080 | Read/Write | Output is enabled when ON |
| Slot01_CH1_HSC_ResetBit | Mxx081 | Read/Write | CountReset (ON/OFF) |
| Slotxx_CH1_HSC_PresetReached | Mxx083 | Read Only | ON/OFF |
| Slotxx_CH1_Rate_Reg | XWxx01 | Read Only | 4294967295 (32-bit data) |
| Slotxx_CH1_Rate_Span_Register | MWxx12 | Read/Write | 0.1 to 71.5 sec |
| Slotxx_CH1_RateSpanSettingErrFlag | Mxx184 | Read Only | ON/OFF |

For Channel2

| Register Description | Register Number | Attribute | Value in Register /Range |
|-----------------------------------|-----------------|------------|--|
| | X2(CH3) | | |
| Slotxx_CH3_HSC_ConfigReg | MWxx06 | Read/Write | 2(Single Phase Counter) 387(4X Quadrature)* |
| Slotxx_CH3_HSC_Register | MWxx07 | Read Only | 4294967295 (32-bit data) |
| Slotxx_CH3_Preset_Register | MWxx09 | Read/Write | 4294967295 (32-bit data) |
| Slotxx_CH3_HSC_EnableBit | Mxx176 | Read/Write | Output is enabled when ON |
| Slot01_CH3_HSC_ResetBit | Mxx177 | Read/Write | CountReset (ON/OFF) |
| Slotxx_CH3_HSC_PresetReached | Mxx179 | Read Only | ON/OFF |
| Slotxx_CH3_Rate_Reg | XWxx03 | Read Only | 4294967295 (32-bit data) |
| Slotxx_CH3_Rate_Span_Register | MWxx14 | Read/Write | 0.1 to 71.5 sec |
| Slotxx_CH3_RateSpanSettingErrFlag | Mxx472 | Read Only | ON/OFF |

[Note : x refers to slotnumber. E.g. for first slot replace xx with 01 x refers to channel number. E.g. for first channel replace x with 1.]

FOR HIGH SPEED COUNTER INPUTS (ALL FPEM MODELS)



FOR ANALOG INPUTS

| Register Description | Register Number | | | | Attribute | Value in Register / Range |
|--|-----------------|--------|--------|--------|------------|--|
| | CH1 | CH2 | CH3 | CH4 | | |
| Slotxx_CHX_Analog Input Type | MWxx60 | MWxx62 | MWxx63 | MWxx64 | Read/Write | 1 : Voltage input 0-10V 6 : Voltage input 0-5V 18: Voltage input -10 to +10V 5 : millivolt input 0-50mV 4 : millivolt input 0-100mV 3 : Current input 0-20mA 2 : Current input 4-20mA 7 : RTD input alpha1:(-200 to 850°C) 8 : RTD input alpha2:(-100 to 457°C) 9 : PT 1000 14: Thermocouple J:(-210 to 1200°C) 15: Thermocouple K:(-200 to 1373°C) |
| Slotxx_CHX_Analog Input Register | XWxx11 | MWxx13 | MWxx15 | MWxx17 | Read Only | Reads voltage/current input |
| Slotxx_CHX_Analog_IP_NormalisationFactor | MWxx64 | MWxx65 | MWxx66 | MWxx67 | Read/Write | 0 to 100 |

[Note: xx refers to slot number. E.g. for first slot replace xx with 01, x refers to channel number. E.g. for first channel replace x with 1.]

FOR ANALOG OUTPUTS

(FPEM0808RP0401U, FPEM 0808P0401U, FPEM 1210RP0201L, FPE1210P0201L)

| Register Description | Register Number | Attribute | Value in Register / Range |
|---|-----------------|------------|--|
| | V out / I out | | |
| Slotxx_CHX_Analog Output Type | MWxx68 | Read/Write | 2 : Voltage output 0-10V 1 : 0-5V 5 : Current output 4-20mA 6 : Current output 0-20mA |
| Slotxx_CHX_Analog Output Current Register | XWxx02 | Read/Write | 0 to 4095 |
| Slotxx_CHX_Analog Output voltage Register | MWxx01 | Read/Write | 0 to 4095 |

FOR PWM OUTPUTS

NORMAL PWM MODE CONFIGURATION

Here we can configure 2 channels.

| Register Description | Register Number | | Attribute | Value in Register / Range |
|----------------------------------|-----------------|--------------|------------|--|
| | Y0(CH1) | Y1(CH2) z | | |
| PWM Configure Reg | MWxx24 | MWxx30 | Read/Write | Put value 1* |
| Frequency / Min Freq Setting Reg | MWxx25 | MWxx31 | Read/Write | As per product |
| ON duty / Max Freq Setting Reg | MWxx27 | MWxx33 | Read/Write | As per product |
| Pulse Enable Flag | Mxx576 | Mxx577 | Read/Write | Output is enabled when ON |
| ON duty setting error flag | Mxx466 | Mxx471 | Read Only | ON at error (reset OFF automatically) |
| Frequency Setting error flag | Mxx467 | Mxx472 | Read Only | ON at error (reset OFF automatically) |

[Note : xx refers to slot number. E.g. for first slot replace xx with 01.]

*If user put config value 2: User can change frequency even if pulse enable flag is ON.

CW / CCW MODE CONFIGURATION

Here we can configure 1 channel by using Y0 and Y1 output.

| Register Description | Register Number | | Attribute | Value in Register / Range |
|---------------------------------|-----------------|---------|------------|--|
| | Y0(CH1) | Y1(CH2) | | |
| PWM Configure Reg | MWxx24 | MWxx30 | Read/Write | Put value 3* |
| Frequency /Min Freq Setting Reg | MWxx25 | MWxx31 | Read/Write | As per product |
| Pulse Enable flag | Mxx576 | Mxx577 | Read/Write | Output is enabled when ON |
| Frequency Setting error flag | Mxx467 | Mxx472 | Read Only | ON at error (reset OFF automatically) |

* If user put config value 4: User can change frequency even if pulse enable flag is ON.

PULSE / DIR MODE CONFIGURATION

Here we can configure 1 channel by using Y0 and Y1 output.

| Register Description | Register Number | | Attribute | Value in Register / Range |
|---------------------------------|-----------------|---------|------------|--|
| | Y0(CH1) | Y1(CH2) | | |
| PWM Configure Reg | MWxx24 | MWxx30 | Read/Write | Put value 7* |
| Frequency /Min Freq Setting Reg | MWxx25 | MWxx31 | Read/Write | As per product |
| Pulse Enable flag | Mxx576 | Mxx577 | Read/Write | Output is enabled when ON |
| Frequency Setting error flag | Mxx467 | Mxx472 | Read Only | ON at error (reset OFF automatically) |

* If user put config value 8: User can change frequency even if pulse enable flag is ON.

FIXED PULSE MODE CONFIGURATION

Here we can configure 2 channels.

| Register Description | Register Number | | Attribute | Value in Register / Range |
|---------------------------------------|-----------------|---------|------------|--|
| | Y0(CH1) | Y1(CH2) | | |
| PWM Configure Reg | MWxx24 | MWxx30 | Read/Write | Put value 9* |
| Frequency /Min Freq Setting Reg | MWxx25 | MWxx31 | Read/Write | As per product |
| ON duty /Max Freq Setting Reg | MWxx27 | MWxx33 | Read/Write | As per product |
| Pulse Enable flag | Mxx576 | Mxx577 | Read/Write | Output is enabled when ON |
| Acceleration Time | MWxx37 | MWxx38 | Read/Write | 0 to 65535 (x10mSec base) |
| Deceleration Time | MWxx39 | MWxx43 | Read/Write | 0 to 65535 (x10mSec base) |
| Total Pulses | MWxx41 | MWxx43 | Read/Write | 0 to 4294967295 |
| Elapsed Value | MWxx45 | MWxx47 | Read Only | 0 to 4294967295 |
| Frequency Setting error flag | Mxx467 | Mxx472 | Read Only | ON at error (reset OFF automatically) |
| Acceleration Time Setting error flag | Mxx468 | Mxx473 | Read Only | Turns ON at error |
| Deceleration Time Setting error flag | Mxx468 | Mxx474 | Read Only | Turns ON at error |
| No of Total Pulses Setting error flag | Mxx470 | Mxx475 | Read Only | Turns ON at error |
| End of Total Pulses flag | Mxx784 | Mxx785 | Read Only | Turns ON at error |
| Trapezoidal Min.Pulse Count Register | Mwxx50 | Mwxx52 | Read Only | 0 to 4294967296 |

| PWM O/P Specifications | FPEM-1616P | FPEM-1614RP | FPEM-1212P-A0200L | FPEM 1210P-A0201L | FPEM1210RP-A0201L | FPEM -1210P-A0200U | FPEM -0808P-A0401U | FPEM -0808RP-A0401U |
|------------------------|------------|-------------|--|---|-------------------|--------------------|--------------------|---------------------|
| Number of O/P | | | | 2 PNP open collector | | | | |
| O/P channels | | | | Y0, Y1 | | | | |
| Isolation | | | | Isolated from 24VDC power, Communication and USB ground | | | | |
| Max. O/P frequency | | | 1Khz for PWM mode and up to 5Khz for PTO | | | 200Khz | | |

Analog Count Details

FPEM-0808P-A0401U

Voltage Input

| Input type : 0 to 10V | | |
|-----------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 0V | 0 |
| | 2.5V | 16384 |
| | 5V | 32768 |
| | 7.5V | 49152 |
| | 10V | 65535 |

| Input Type : 1 to 5V | | |
|----------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 1V | 13107 |
| | 2V | 26214 |
| | 3V | 39321 |
| | 4V | 52428 |
| | 5V | 65535 |

| Input type : 0 to 100mV | | |
|-------------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 0mV | 0 |
| | 25mV | 16384 |
| | 50mV | 32768 |
| | 75mV | 49152 |
| | 100mV | 65535 |

| Input Type : 0 to 50mV | | |
|------------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 0mV | 0 |
| | 12.5mV | 16384 |
| | 25mV | 32768 |
| | 37.5mV | 49152 |
| | 50mV | 65535 |

Current Input

| Input type : 0 to 20mA | | |
|------------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 0mA | 0 |
| | 5mA | 16384 |
| | 10mA | 32768 |
| | 15mA | 49152 |
| | 20mA | 65535 |

| Input type : 4 to 20mA | | |
|------------------------|---------------|-------------|
| Channel No | Applied Input | Ideal Count |
| 1 | 4mA | 0 |
| | 8mA | 16384 |
| | 12mA | 32768 |
| | 16mA | 49152 |
| | 20mA | 65535 |

Input type: K type Thermocouple (-200°C to 1373°C)

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | -200°C | -2000 |
| | 0°C | 0 |
| | 300°C | 3000 |
| | 750°C | 7500 |
| | 1372°C | 13720 |
| | 25°C | 250 |

Input type: J type Thermocouple (-210°C to 1200°C)

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | -200°C | -2000 |
| | -100°C | -1000 |
| | 0°C | 0 |
| | 5°C | 50 |
| | 250°C | 2500 |
| | 600°C | 6000 |
| | 900°C | 9000 |
| | 1100°C | 11000 |
| | 1200°C | 12000 |
| | 25°C | 250 |

Resistance Input

Alpha 1(-200 to 850°C)

Alpha 2(-100 to 457°C)

Input Type: RTD(PT100)

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 0°C | 0 |
| | 100°C | 1000 |
| | 400°C | 4000 |
| | 651°C | 6510 |
| | 850°C | 8500 |

Input Type: RTD(PT100)

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 0°C | 0 |
| | 100°C | 1000 |
| | 250°C | 2500 |
| | 350°C | 3500 |
| | 457°C | 4570 |

FPEM-1210RP-A0201L

Voltage Input

Input type: 0 to 10V

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 0V | 0 |
| | 2.5V | 16000 |
| | 5V | 32000 |
| | 7.5V | 48000 |
| | 10V | 64000 |

Input Type: 1 to 5V

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 1V | 12800 |
| | 2V | 25600 |
| | 3V | 38400 |
| | 4V | 51200 |
| | 5V | 64000 |

Current Input

Input type: 0 to 20mA

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 0mA | 0 |
| | 5mA | 16000 |
| | 10mA | 32000 |
| | 15mA | 48000 |
| | 20mA | 64000 |

Input type: 4 to 20mA

| Channel No | Applied Input | Ideal Count |
|------------|---------------|-------------|
| 1 | 4mA | 0 |
| | 8mA | 16000 |
| | 12mA | 32000 |
| | 16mA | 48000 |
| | 20mA | 64000 |

Revision History

| Revision | Description | Date | Prepared by | Approved by |
|----------|---|------------|-------------|-------------|
| 1.0 | First Draft | 21/11/2018 | PM | AR |
| 1.1 | Revised Register Configuration details for High-Speed Input | 03/04/2019 | PM | AR |
| 1.2 | Revised Register Configuration Values | 09/05/2019 | PM | AR |

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